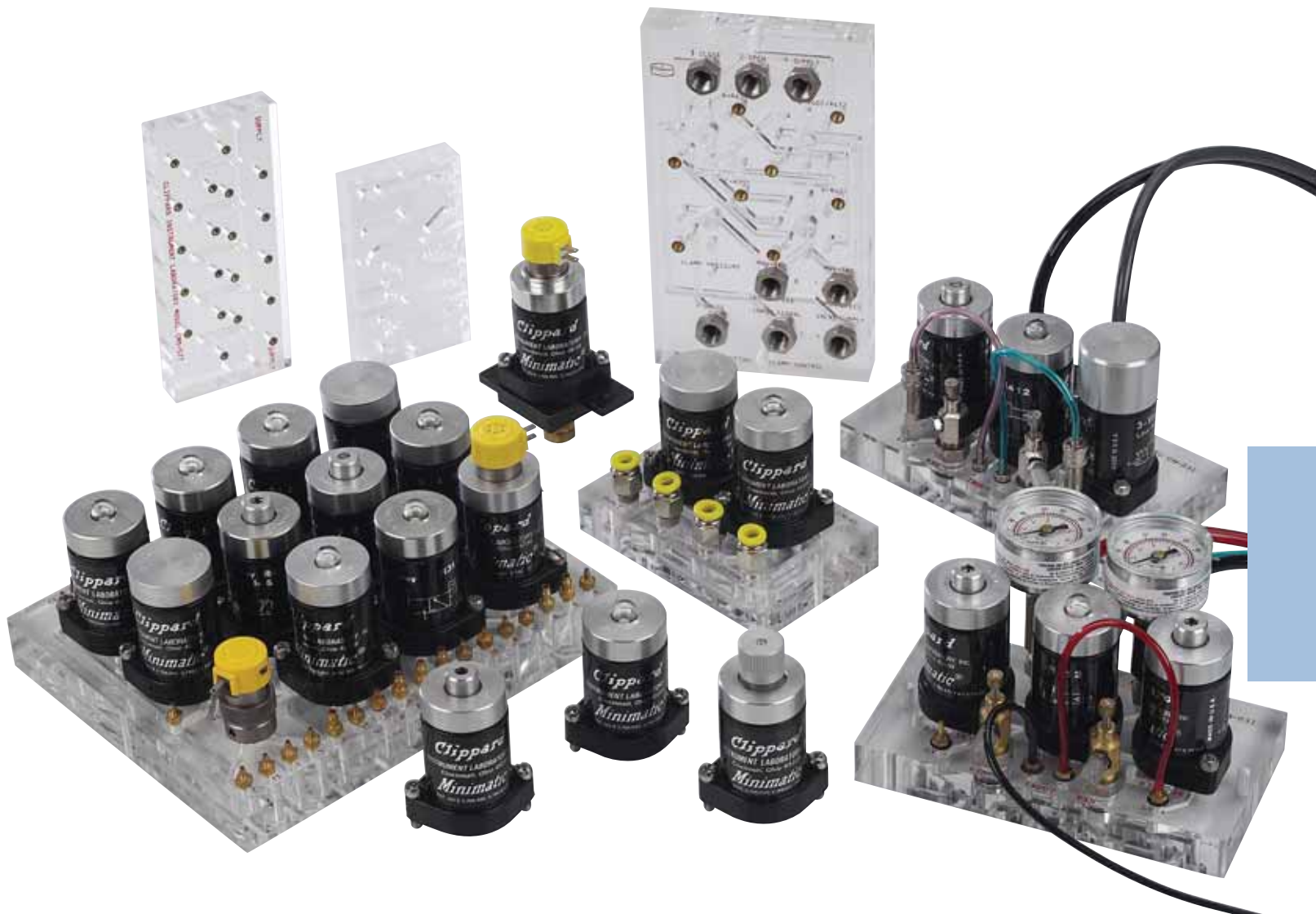


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One of the major elements of Clippard's award winning design concept is the manifold body. It encircles a central valve cavity with air passages that can be used at any point along the axis of the valve. These passages terminate at the base of the body in a circular octoport pattern. The body mates with a manifold subplate which mounts the complete module and provides #10-32 tapped holes for standard hose fittings. A single molded Octoport gasket, held in place by the two mounting screws, insures a positive seal. Because of the easy availability of an air connection wherever it is required, the manifold body permits valve elements to be designed for maximum performance without the restrictive limitations of rigid port configurations. It also allows multiple porting... using two or more ports as an inlet, outlet, supply, etc. This reduces the amount of external piping needed to complete the circuit. Furthermore the manifold body enables the internal interconnection of ports. This is especially valuable in a number of modules that contain more than one valve.

The separate elements are interconnected in the same module to provide complete subcircuits such as three input "OR", three input "AND", or a two input "NOR". These functions further reduce external piping.